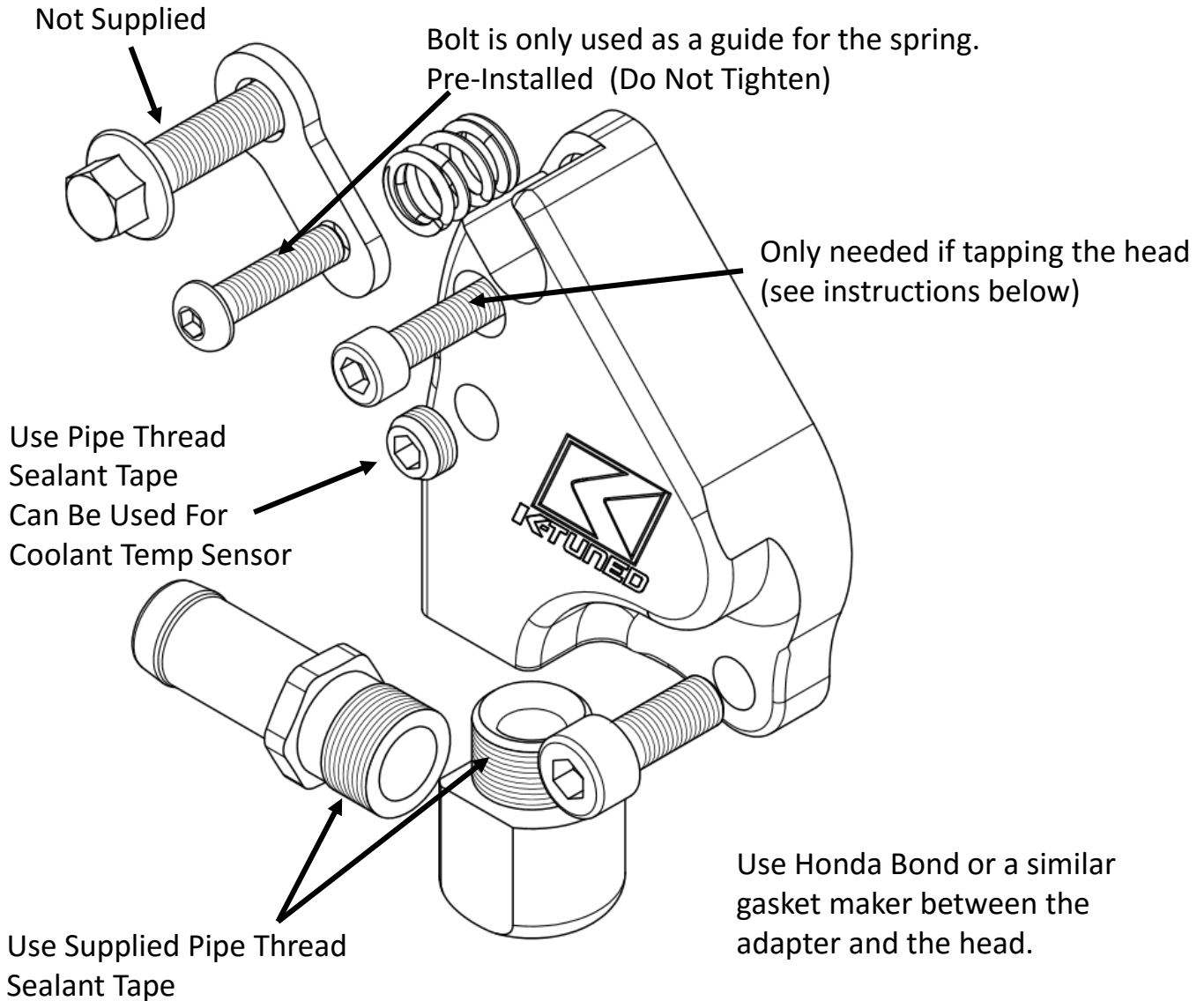


K24 Intake Manifold Adapter

KTD-K24-IMA



Tapping Instructions: Begin by using the 6.5mm or ¼ drill bit to finish the blind hole in the adapter. You then want to install the manifold and adapter on the head. This will ensure you are properly positioning the hole. Once you have marked where you want to drill remove the manifold and adapter. Place tape or plug the holes on the head for intake and coolant to prevent anything from getting inside. You will be tapping at least 11mm depth (the depth of the bolt) but shouldn't need more than 14mm of depth. You can apply tape on the drill bit to ensure not to drill too deep. Once you drill the hole you will run your tap. Be careful not to tap too deep. You can start the thread with a standard tap but you should finish it using a bottoming tap. This will allow the bolt to use most of the tapped hole. Slowly start to tap the head and check fitment of your adapter often. You want the adapter to hold snug but not tap the hole to far.