



01-05 EM2 Civic Conversion Harness

Part # KTH-01-05

Applications: 01-05 EM2 Civic

The EM2 conversion harness is very easy to install. There are only 3 loose wires that need to be connected. The rest of the harness is simply plug & play. All 3 of the loose wires control the functions for the primary O2 sensor. Make the 3 connections listed below and you're all done.

- 1) Connect the YEL / BLK wire on the K-Tuned harness to any 12V Ignition (Key On) power. This will control the O2 sensor relay
- 2) Connect the WHT / BLK wire on the K-Tuned harness to any 12V Constant (Always On) power. This will connect power to the O2 sensor relay.
- 3) Connect the SOLID WHITE wire on the K-Tuned harness to position E8 on your Civic ecu harness. This will connect the heater control to the primary O2 sensor.

After starting, we recommend that you check if you have any codes related to your primary O2 sensor or the primary O2 sensor heater control. If there are codes, review your wiring and recheck. If the problem persists test or replace your primary O2 sensor.